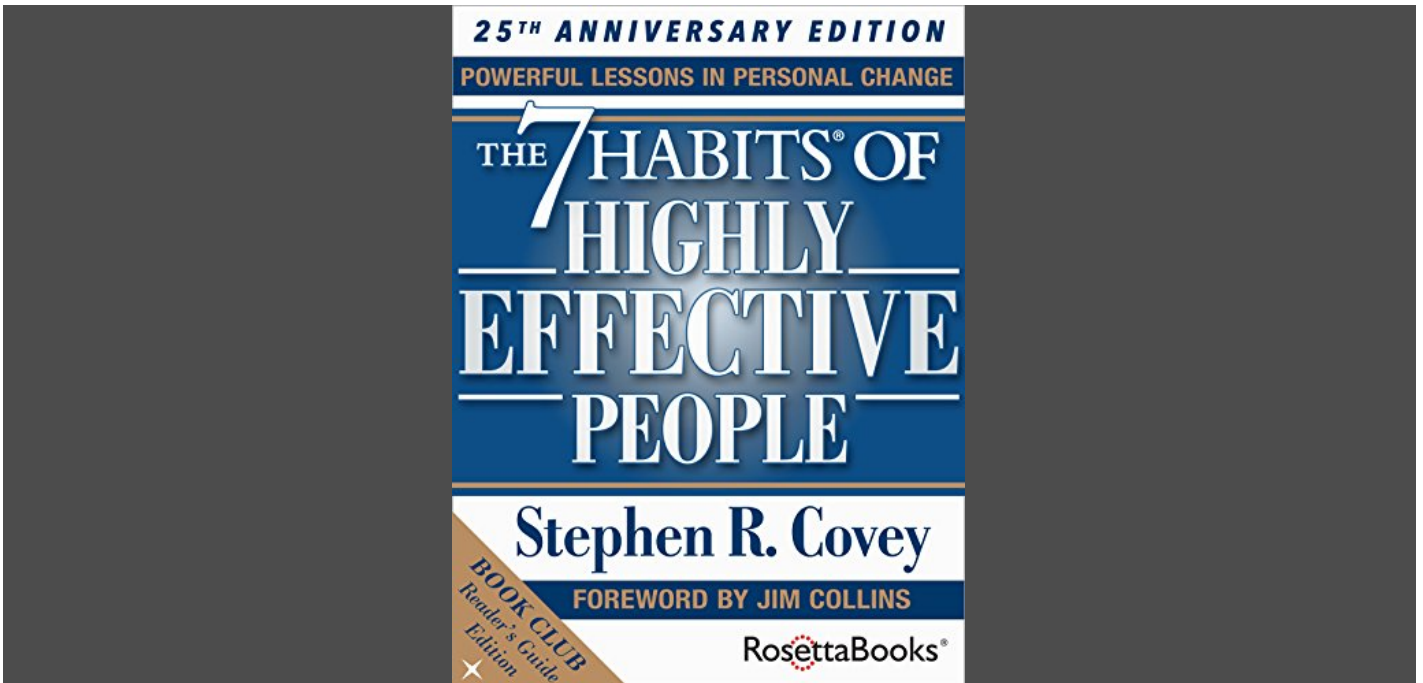


PDF | The 7 Habits of Highly Effective  
People: The Reader's Guide Edition

by Stephen Covey



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The 25th Anniversary Edition, now with the official Reader's Guide and integration to Evernote.

When it was first published in 1989, *The 7 Habits of Highly Effective People* was an almost instant bestseller—and quickly became a permanent part of the cultural lexicon. With over 25 million copies sold worldwide in over 40 languages since its first publication, this book continues to help millions of readers become more effective in both their personal and professional lives.

This is one of the rare books that has influenced presidents, CEOs, educators, and individuals all over the world not only to improve their businesses and careers but to live with integrity, service, dignity, and success in all areas of life. It has had an undeniable impact for the past 25 years—and will no doubt continue to be influential for many more.

In this new edition, you'll find the questions Covey asked his team and get even more out of your 7 Habits journey. With integration in Evernote, you can extract reader's guide from the book and keep notes of your progress.

**Amazon.com Review**

*The 7 Habits of Highly Effective People: Powerful Lessons in Personal Change* was a groundbreaker when it was first published in 1990, and it continues to be a business bestseller with more than 10 million copies sold. Stephen Covey, an internationally respected leadership authority, realizes that true success encompasses a balance of personal and professional effectiveness, so this book is a manual for performing better in both arenas. His anecdotes are as frequently from family situations as from business challenges. Before you can adopt the seven habits, you'll need to accomplish what Covey calls a "paradigm shift"—a change in perception and interpretation of how the world works. Covey takes you through this change, which affects how you perceive and act regarding productivity, time management, positive thinking, developing your "proactive muscles" (acting

with initiative rather than reacting), and much more. This isn't a quick-tips-start-tomorrow kind of book. The concepts are sometimes intricate, and you'll want to study this book, not skim it. When you finish, you'll probably have Post-it notes or hand-written annotations in every chapter, and you'll feel like you've taken a powerful seminar by Covey. --*Joan Price*

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